

---

## ABSTRACT OF THE DISCLOSURE

B<sub>g</sub> The invention relates to an order picking system (1) with at least one automatic commissioning machine (2) having article racks (3) in which channels (4) for articles are positioned which are inclined in relation to the horizontal. Said channels comprise an article stop element and an article distributing device on their lower longitudinal ends and can be filled with new articles at their other, higher longitudinal ends on the rack loading side (B). The order picking system provided for in the invention is characterized in that a movable rack steering unit (5) has an article handling device (51) which is mobile in three dimensions and has an article stack retaining device (52) which can contain a vertical stack of articles and can be positioned vertically at each higher longitudinal end of an article channel (4) on the rack loading side (B). The article stack retaining device (52) comprises a lower or upper slide (53) for pushing out individual articles which can be displaced in the transverse direction of the stack.

---